

Date: Friday, 10/5/2007 7:53:44 AM
User: Eric Charbonneau

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	WELDMENT TOP PANEL	
Job Number	35015		Part Number	D36509	
Estimate Number	13034		Drawing Number	D3650 UNDER REVIEW	
P.O. Number			Project Number	N/A	
This Issue	10/5/2007	S.O. No.	Drawing Revision	FOR ENGINEERING USE ONLY	
Prsht Rev.	NC		Material		
First Issue	/ /	Type	Due Date	U/R	
Previous Run					
Written By	<u>EZ</u>		Qty:	2 Um: Each	
Checked & Approved By					
Comment	Est Rev:A New Issue 07-09-27 DD verified by: EC				

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M304S24GA	304/316 .025 Sheet
		
Comment: Qty.: 0.0536 sf(s)/Unit Total : 0.1071 sf(s) 304/316 SS sheet 24 ga (0.025" thick) Batch: <u>105529</u> <u>HB 07-10-9</u>		
<div style="border: 1px solid black; padding: 5px; text-align: center;"> CERTIFICATE OF CONFORMITY REQUIRED </div>		
2.0	WATER JET	FLOW WATER JET
		
Comment: FLOW WATER JET 1-Cut as per Dwg D3650 Dwg Rev: <u>PRE</u> <u>HB 07-10-9</u> Prog Rev: <u>PRE</u>		
<i>Yours</i> <u>HB 07-10-9</u> <u>Q</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 07-10-9</u>		
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK <u>HB 07-10-10</u>		
5.0	BRAKE NC	NC BRAKE
		
Comment: NC BRAKE Form as per Dwg D3650 <u>HB 07-11-20</u> <u>Q</u>		
<i>are scrap</i> <u>HB</u>		

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Drawing Name: WELDMENT TOP PANEL

Job Number: 35015

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY

No. 10.10

BB 07.11.22 ①

Comment: PACKAGING RESOURCE #1

Identify and stock *BB*

Location: _____

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

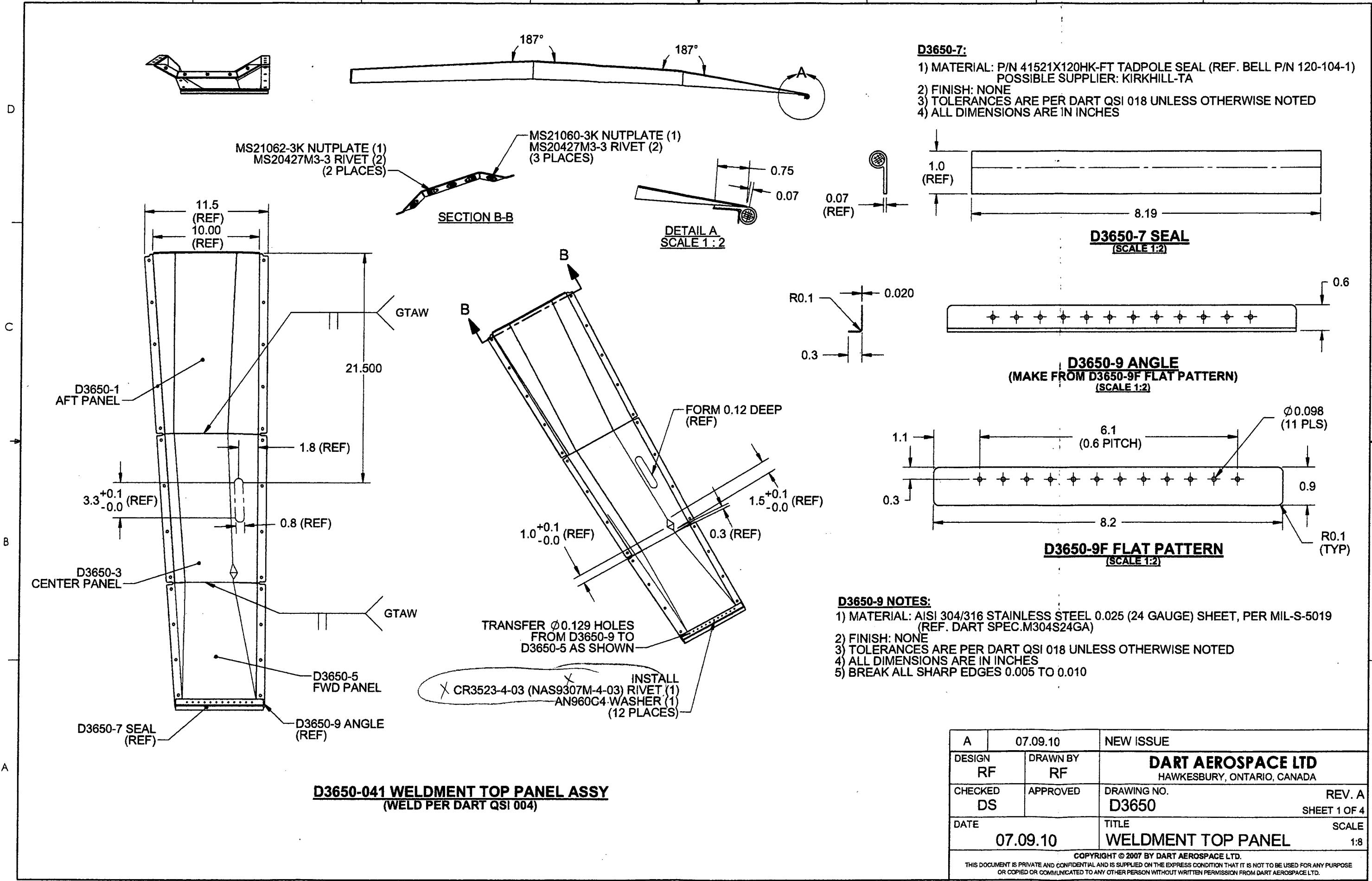
Job Completion



10.11.22

QC 5 ↑

8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

DART AEROSPACE LTD	Work Order:	35015
Description: WELDMENT Top PANEL	Part Number:	D3650-9
Inspection Dwg: D3650 Rev: PRF		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	WB	Audited by:	CR	Prototype Approval:	✓
Date:	07-10-9	Date:	07/10/09	Date:	07.10.10

<u>Rev</u>	<u>Date</u>	<u>Change</u>	<u>Revised by</u>	<u>Approved</u>
A		New Issue	KJ/JLM	

Hawkesbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Campi Steel
935 Boul. Du Havre
Valleyfield, QC J6S 5L1

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-CAM002	PO00004550

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304S24GA	304/316 .025 Sheet PER MIL-S-5019 (ANNEALED) 2 B FINISH MATERIAL: AISI 304/316 SS SHEET B/N105592	96.0000	sf	5.600000	537.60	Sep 13, 2007

Comments:

10004 DV104

Certificate of Mill Test Results
BL TO -003681-002 23Mar07
Pg 1/1

YIEH MAU CORP.

MILL TEST CERTIFICATE

INVOICE NO.: FORM648
COMMODITY: PRIME COLD ROLLED STAINLESS STEEL SHEET
SPECIFICATION: AISI 304, ASTM A240/440
CUSTOMER:

ORIGINAL

96A, SHUN AN RD. LU CHU HELANG
KAOSHUNG-TAIWAN R.O.C.
TEL: 07-3272005 FAX: 07-3272006
CERTIFICATE NO: PB03648
DATE OF ISSUE: 20/03/2007
PAGE: 4

Inox

24 Ja 48 X 96

Size	No.	Weight (N.W.)	Part No.	ID No.	Physical Properties					Chemical Composition (%)								
					Tensile Test (GL=50 mm)					Chemical Composition (%)								
					T.S. (kg/mm ²)	T.S. (kg/mm ²)	E.L. (%)	H.R.C.	H.V.	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	C x100	N x100	
AIR 304L (WITH PAPER INTERLEAVED)																		
20GA/48" X 96"	1	1,403	2,001	TK404411	5597232612-1	267	650	56	80	156	4	34	181	27	1	807	1218	4.9
20GA/48" X 96"	1	1,403	2,001	TK404411	5597232612-2	267	650	56	80	156	4	34	181	27	1	807	1218	4.9
20GA/48" X 96"	1	1,404	2,005	TK404411	5597232612-3	267	650	56	80	156	4	34	181	27	1	807	1218	4.9
24GA/48" X 96"	1	1,518	2,347	TK404399	5597232602-22	288	671	57	80	156	4.8	39	187	25	1	803	1210	5
- 24GA/48" X 96"	2	1,617	2,344	TK404399	5597232602-22	288	671	57	80	156	4.8	39	187	25	1	803	1210	5
24GA/48" X 96"	1	1,670	2,334	TK404399	5597232612-24	288	671	57	80	156	4.8	39	187	25	1	803	1210	5
TOTAL:																		
Remarks:																		
No MERCURY CONTAMINATION Bond test good for all Part No. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.																		

YIEH MAU CORP.

Liau Jui Young
Manager of Quality Assurance Section